



Date: Friday, 23/01/2009 7:19:16 AM  
User: Linda Lacelle

# Process Sheet

<b>Customer</b> :	CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> :	212 DETAIL PARTS
<b>Job Number</b> :	45103		
<b>Estimate Number</b> :	13228		
<b>P.O. Number</b> :		<b>Part Number</b> :	D2127251080
<b>This Issue</b> :	23/01/2009	<b>Drawing Number</b> :	D212-725-1
<b>Prsht Rev.</b> :	NC	<b>Project Number</b> :	N/A
<b>First Issue</b> :	/ /	<b>Drawing Revision</b> :	
<b>Previous Run</b> :	42649	<b>Material</b> :	N/A
<b>Written By</b> :		<b>Due Date</b> :	29/01/2009
<b>Checked &amp; Approved By</b> :		<b>Qty:</b>	1
<b>Comment</b> :		<b>Um:</b>	Each
<b>Type</b> : PURCHASED PARTS			

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	PG	PURCHASING
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**Comment:** PURCHASING

Issue P/O: 8034 to Eagle Copters

"Assembly of D212-725-1-080 with Dart IPP D212-725-1-080"

Send a copy of this IPP

*W 09-01-23*

2.0	D2127251080	Gusset
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

GUSSET

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
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**Comment:** Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty	Part Number	Description	Batch
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1	D212-725-1-080	Gusset	
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Attach serviceable tags

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-080 REV. \_\_\_\_\_

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Friday, 23/01/2009 7:19:16 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 45103

Part Number: D2127251080

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

5.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Date: Friday, 23/01/2009 7:19:16 AM  
 User: Linda Lacelle

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: 212 DETAIL PARTS
Job Number	: 45103		
Estimate Number	: 13228		
P.O. Number	:	Part Number	: D2127251080
This Issue	: 23/01/2009 S.O. No. :	Drawing Number	: D212-725-1
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : PURCHASED PARTS	Drawing Revision	:
Previous Run	: 42649	Material	: N/A
Written By	: <u>W</u>	Due Date	: 29/01/2009 Qty: 1 Um: Each
Checked & Approved By	: <u>W</u>		
Comment	:		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
-----	----	------------



Comment: PURCHASING

Issue P/O: 8034 to Eagle Copters

"Assembly of D212-725-1-080 with Dart IPP D212-725-1-080"

W 09-01-23

Send a copy of this IPP

2.0	D2127251080	Gusset
-----	-------------	--------



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)  
 GUSSET

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
-----	-----------------	------------------



Comment: Sub-Contracting OUTSIDE SERVICES

## EAGLE

Pick:Qty	Part Number	Description	Batch
----------	-------------	-------------	-------

1 D212-725-1-080

Gusset

46521

Attach serviceable tags

JAN 30 2009

## 2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-080 REV. E

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Friday, 23/01/2009 7:19:16 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 45103

Part Number: D2127251080

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



AS

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

JAN 30 2009

5.0

QC5

INSPECT WORK TO CURRENT STEP



AS

Comment: INSPECT WORK TO CURRENT STEP

JAN 30 2009

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/A

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

JAN 30 2009

7.0

QC21

FINAL INSPECTION/W/O RELEASE



09/02/04 AS

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 09.02.03

Work Order Number: 45321

Manufacture Dart Parts - Eagle S

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.***Squawk: 1.13**Discrepancy:

Fabricate D212-725-1-079 / -080, Gusset for Dart Aerospace.

Resolution:

D212-725-1-079 / -080 fabricated IAW D212-725-1 Dwg Pg. 30, Fig.11. Material 2024T3 .040 , Batch No.0687 .

**1.13** Work Done By: Kelly Alliston*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Colin Gould on 1/20/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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**Squawk: 1.14**Discrepancy:

Fabricate D212-725-1-081, Support for Dart Aerospace.

Resolution:

D212-725-1-081, Support fabricated IAW D212-725-1 Dwg Pg. 31, Fig.11. Material S.S. 316 .050 , Batch No. 3386 .

**1.14** Work Done By: Kelly Alliston*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Colin Gould on 1/20/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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**Squawk: 1.15**Discrepancy:

Fabricate D212-725-1-083 / -084, Shelf Splice for Dart Aerospace.

Resolution:

D212-725-1-083 / -084, Shelf Splice fabricated IAW D212-725-1 Dwg Pg. 32, Fig. 10. Material 2024T3 .050 , Batch No .0687 .

**1.15** Work Done By: Kelly Alliston*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Colin Gould on 1/20/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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**Squawk: 1.16**Discrepancy:

Fabricate D212-725-1-085, Bracket for Dart Aerospace.

Resolution:

D212-725-1-085, Bracket fabricated IAW D212-725-1 Dwg Pg. 32, Fig.10. Material 2024T3 .050 , Batch No.1947.

**1.16** Work Done By: Sean Hannon*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Colin Gould on 1/20/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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\*\*\*\*\* Original Maintenance Releases and Independent Control Inspection details are stored electronically at \*\*\*\*\*  
\*\*\*\*\* Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software \*\*\*\*\*